

Work Order ID 57755

April 14, 2010 11:48:18 AM



Page 1

Item ID: D412-761-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Mounted Instrument Panel

Start Date: 4/14/10 Start Qty: 2.00

Required Date: 4/19/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-047 CHG001

8 10/04/21

H for BG 10/04/16 H

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

SP 10/04/20 (5X)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8 10/04/21

(X5)

Work Order ID 57755

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Item ID: D412-761-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Mounted Instrument Panel

Start Date: 4/14/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/19/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-761-047

Location: 43PPP Rev: A

140

0.00



QC

QC2 - Final Inspection - Work Order Release

Memo

0.00

Quality Control

10-4-21 SP SE10/04/22 FJME
10-4-22

Picklist Print

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Work Order ID: 57755

Parent Item: D412-761-047

Parent Item Name: Door Mounted Instrument Panel

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 4/14/10

Required Date: 4/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3705-041 Instrument Panel Assembly		Manufactured	No			110	Each	0.0000	2.0000			
D3707-1 MOUNTING LUG		Manufactured	No			110	Each	13.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST084

56885

13

13

110

Each

8.0000

2.0000

D3790-1
INDEXING BLOCK

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST088

55190

56887

8

2

6

110

Each

9.0000

2.0000

D3867-1
Connector Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST092

46024

56888

9

1

8

56885

55190 24
56887 34

46024 14
56888 44

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Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

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Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-3A Bolt		Purchased	No			110	Each	302.0000	8.0000			

Warehouse
Location

Main Warehouse

ST350

302

113121

102

113359

200

AN526CI032R6
Screw

Purchased

No

110

Each

764.0000

12.0000

Warehouse
Location

Main Warehouse

ST328

764

1892

764

AN743-12
Clip

Purchased

No

110

Each

34.0000

4.0000

Warehouse
Location

Main Warehouse

ST329

34

100798

34

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Work Order ID: 57755

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10L 6P



Washer

Purchased

No

110

Each

4,593.000

12.0000

30

L

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST348

4593

110985

4593

110

Each

87.0000

12.0000

30

M110985

M114498134

MS21075L3 6P



Nutplate

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST303

87

114227

87

110

Each

1,336.000

8.0000

20

M114227174

MS24693-C272 4P



Screw

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST310

1336

17137

517

17831

519

9370

300

17137

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Picklist Print

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Page 4

Work Order ID: 57755

Parent Item: D412-761-047

Parent Item Name: Door Mounted Instrument Panel

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

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Required Date: 4/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-17 18 Screw		Purchased	No			110	Each	81.0000	2.0000			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST292	81	
11540	81	

MS27039-1-27 18 Screw		Purchased	No			110	Each	91.0000	2.0000			
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST292	91	
110606	91	

MS21042L3 48 Nut		Purchased	No			110	Each	1,201.000	8.0000			
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST300	1201	
113537	217	
113644	984	

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Shop Packet Print

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Picklist Print

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Work Order ID: 57755



Parent Item: D412-761-047



Parent Item Name: Door Mounted Instrument Panel

Start Date: 4/14/10

Required Date: 4/19/10

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21919-WDG8

2X

Purchased

No

110

Each

76.0000

4.0000

10

1



Clamp



6/10/10 (5)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST307

76

100202

76

100202

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Shop Packet Print

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5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X			//		D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1	//		D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X	//		D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1			//	X	D412-761-049	ARMREST KIT, LH
	1		//		D3589-041	LATCH ASSEMBLY
	1		//		D3589-047	FORWARD GUIDE
	1		//		D3589-049	AFT GUIDE
	2		//		MS16997-22	SCREW
	2		//		AN960JD6L	WASHER
	2		//		MS21042L06	NUT
		1	//		D3676-1	LARGE BUBBLE WINDOW
		1	//		D3678-1	PLACARD
		1	//		D3678-3	PLACARD
		1	//		D3700-1	INBOARD WINDOW DOUBLER
		1	//		D3700-3	OUTBOARD WINDOW DOUBLER
		1	//		D3701-1	FLOOR DOUBLER
		1	//		D3702-1	FORWARD DOUBLER
		1	//		D3703-1	AFT DOUBLER
		1	//		D3703-3	AFT CORNER DOUBLER
		1	//		D3703-5	AFT CAP
		1	//		D3704-1	ESCUTCHEON
		1	//		D3704-3	ESCUTCHEON
		1	//		D3708-1	ANGLE
		1	//		D3708-3	ANGLE
		1	//		D3709-1	ANGLE
		1	//		D3709-3	ANGLE
		1	//		D3802-1-135	SEAL
		1	//		DT9458	CUTTING TEMPLATE
		26	//		AN3-7A	BOLT
		52	//		AN960JD10	WASHER
		26	//		MS21042L3	NUT
		1	//		MS24694-C5	SCREW (OR MS24694-S5)
		1	//		MS24694-C13	SCREW (OR MS24694-S13)
		1	//		D3705-041	INSTRUMENT PANEL ASSEMBLY
		1	//		D3705-043	* INSTRUMENT PANEL WELDMENT
		1	//		D3335-1	* SPRING
		1	//		D3705-5	* ACCESS PANEL
		1	//		D3706-5	* PIN
		2	//		D3707-3	* MOUNTING LUG
		4	//		AN526C1032R6	* SCREW
		1	//		AN960JD516	* WASHER
		1	//		MS171498	* SPRING SLOTTED PIN
		4	//		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
			1		D3694-041	MOUNTING PLATE ASSEMBLY
			1		D3694-1	* KEYWAY
			1		D3694-3	* PROTECTIVE PLATE
			1		D3694-5	* MOUNTING PLATE
			1		AN526C1032R8	* SCREW
			5		AN960JD10	* WASHER
			4		MS21042L3	* NUT
			2		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			1		MS24693-C271	* SCREW (OR MS24693-S271)
			4		MS24693-C273	* SCREW (OR MS24693-S273)
			1		D3695-041	SLIDER ASSEMBLY
			1		D3695-1	* SLIDER
			1		D3695-3	* STOPPER
			1		D3801-1	* HAND RETRACTABLE SPRING PLUNGER
			1		MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
			4		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
			4		MS24693-C276	* SCREW (OR MS24693-S276)
			1		D3780-041	ARMREST ASSEMBLY
			1		D3696-041	* ARM ASSEMBLY
			1		D3696-1	** ARM
			1		D3801-3	** HAND RETRACTABLE SPRING PLUNGER
			1		D3781-041	* LATERAL CUSHION ASSEMBLY
			1		D3781-043	* ARMREST CUSHION ASSEMBLY
			1		D3785-3	* BRACKET
			1		D3977-1	* BOLT
			1		D3978-1	* NUT (CASTELLATED)
			1		D3979-1	* WASHER (SQUARE HOLE)
			2		AN970-6	* WASHER
			1		MS24665-302	* COTTER PIN
			2		MS21042L3	* NUT
			2		MS24693-C272	* SCREW
			2		MS24693-C277	* SCREW
			1		NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: D

Date: 09.06.18

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

(CONTINUED FROM PAGE 9)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			1	11	AN3-6A	BOLT
			1	1	AN6-26	BOLT
			1	1	AN310-6	CASTELLATED NUT
			1	11	AN960JD10	WASHER
			1	1	AN960JD616L	WASHER
			2	2	NAS1515H6L	WASHER
			1	1	MS24665-302	COTTER PIN
			3	3	MS21071L3	ANCHORNUT
			8	8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

Dart Aerospace Ltd

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